

Introduction _

The M-7068 provides 4 Form A signal relay output channels and 4 Form C signal relay output channels, while the M-7069 provides 4 Form A power relay output channels and 4 Form C power relay output channels. Both include 8 LED indicators that can be used to monitor the relay output status, and options are provided that allow power-on and safe digital output values to be configured. 4 kV ESD, 4 kV EFT and 3 kV surge protection are also provided to enhance noise protection capabilities in industrial environments. The M-7068 is the ideal solution for small signal switching, while the M-7069 is the ideal solution for high power applications.

System Specifications ____

| Model | M-7068 | M-7068D | M-7069 M-7069D | |
|---|--|---|----------------|---|
| Communication | | | | |
| Interface | RS-485 | | | |
| Bias Resistor | No (Usually supplied by the RS-485 Master. Alternatively, add a tM-SG4 or SG-785.) | | | |
| Format | (N, 8, 1), (N, 8, 2), (E, 8, 1), (O, 8, 1) | | | |
| Baud Rate | 1200 to 115200 bps | | | |
| Protocol | Modbus RTU, DCON | | | |
| Dual Watchdog | Yes, Module (1.6 Seconds), Communication (Programmable) | | | |
| LED Indicators/ Display | | | | |
| System LED Indicator | Yes, 1 as Power/Communication Indicator | | | |
| I/O LED Indicators | - | Yes, 8 LEDs as Relay Output Indicators | - | Yes,8 LEDs as Relay Output Indicators |
| 7-segment LED Display | - | | | |
| Isolation | | | | |
| Intra-module Isolation, Field-to-Logic | 2000 V _{DC} | | 3750 VDC | |
| EMS Protection | | | | |
| ESD (IEC 61000-4-2) | ±4 kV Contact for each Terminal | | | |
| LOD (1LC 01000-4-2) | ±8 kV Air for Random Point | | | |
| | ±4 kV for Power Line | | | |
| EFT (IEC 61000-4-4) | ±2 kV for RS-485 Port Line | | | |
| Surge (IEC 61000-4-5) | ±3 kV for Power | | | |
| Power | | | | |
| Reverse Polarity Protection | Yes | | | |
| Input Range | +10 ~ +30 VDC | | | |
| Consumption | 1.6 W (Max.) | 2.0 W (Max.) | 2.1 W (Max.) | 2.5 W (Max.) |
| Mechanical | | | | |
| Dimensions (L x W x H) | 123 mm x 72 mm x 35 mm | | | |
| Installation | DIN-Rail or Wall Mounting | | | |
| Environment | | | | |
| Operating Temperature | -25 to +75°C | | | |
| Storage Temperature | -40 to +85°C | | | |
| Humidity | 10 to 95% RH, Non-condensing | | | |

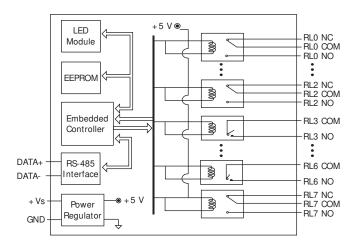
Applications _

- Building Automation Machine Automation • Remote Maintenance
- Factory Automation

- · Remote Diagnosis
 - Testing Equipment

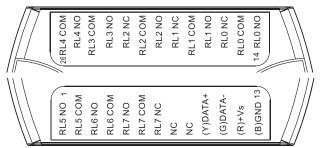
I/ O Specifications _____

| Model | | M-7068 M-7068D | M-7069 M-7069D | | | |
|----------------|----------------------|--|-------------------------------|--|--|--|
| Relay O | Relay Output | | | | | |
| Channels | | 8 (Form A × 4, Form C × 4) | | | | |
| Relay Type | | Signal Relay | Power Relay | | | |
| Form A | Contact Rating | 2 A @ 30 VDC 0.24 A @ 220 VDC 0.25 A @ 250 VAC | 6 A @ 35 VDC 6 A @ 240 VAC | | | |
| | Min. Contact Load | 10 mA @ 20 mV | 100 mA @≧ 12 V | | | |
| | Contact Material | Silver Nickel, Gold-covered | Silver Cadmium Alloy | | | |
| | Operate Time | 3 ms (typical) | 5 ms (typical) | | | |
| | Release Time | 4 ms (typical) | 1 ms (typical) | | | |
| | Mechanical Endurance | 10 ⁸ ops | 30 X 10 ⁶ ops | | | |
| | Electrical Endurance | 2 X 10 ⁵ ops | 1 X 10 ⁵ ops | | | |
| | Contact Rating | 2 A @ 30 VDC 0.24 A @ 220 VDC 0.25 A @ 250 Vac | 5 A @ 30 VDC 5 A @ 250 VAC | | | |
| | Min. Contact Load | 10 mA @ 20 mV | 10 mA@≧ 12 V | | | |
| Form C | Contact Material | Silver Nickel, Gold-covered | Silver Nickel Alloy | | | |
| | Operate Time | 3 ms (typical) | 5 ms (typical) | | | |
| | Release Time | 4 ms (typical) | 2 ms (typical) | | | |
| | Mechanical Endurance | 10 ⁸ ops | 15 X 10 ⁶ ops | | | |
| | Electrical Endurance | 2 X 10 ⁵ ops | 1 X 10 ⁵ ops | | | |
| Surge Strength | | 2000 VDC | 4000 VDC | | | |
| Power-on Value | | Yes | | | | |
| Safe Value | | Yes | | | | |



Internal I / O Structure _

Pin Assignments



Wire Connections

| Relay Output | ON State Readback as 1 | OFF State Readback as 0 | |
|--------------------------------------|--|--|--|
| Form A Relay in RL3 ~ RL6 | AC/DC RLx NO RLx COM | AC/DC × AC/DC × AC/C × AC | |
| Form C Relay in RL0 ~ RL2 and RL7 | AC/DC Load1 I RLx NC RLx COM RLx NO RLx NO | ← Load1 □ RLx NC AC/DC □ RLx COM × Load2 □ RLx NO | |

Ordering Information _____

| M-7068 CR | 4-channel Form A Signal Relay Output and 4-channel Form C Signal Relay Output Module (Gray Cover) (RoHS) |
|------------|--|
| M-7068D CR | M-7068 with LED Display (Gray Cover) (RoHS) |
| M-7069 CR | 4-channel Form A Power Relay Output and 4-channel Form C Power Relay Output Module (Gray Cover) (RoHS) |
| M-7069D CR | M-7069 with LED Display (Gray Cover) (RoHS) |

Accessories -

| tM-7520U CR | RS-232 to RS-485 Converter (RoHS) |
|-------------------|--|
| tM-7561 CR | USB to RS-485 Converter (RoHS) |
| I-7514U CR | 4-channel RS-485 Hub (RoHS) |
| SG-3000 Series | Signal Conditioning Modules for Thermocouple, RTD, DC Voltage, DC Current and Power Input Transformers |