



iP-8417



iP-8817



iP-8447



iP-8847

ISaGRAF based iPAC-8000

Features

- 80186, 80 MHz CPU
- MiniOS7 Inside
- Embedded ISaGRAF Ver.3 SoftLogic (IEC 61131-3)
- 512 KB Battery Backup SRAM to Retain Data
- 64-bit Hardware Serial Number
- 4/8 Hot-Swap Slots for I-87K High Profile I/O Modules
- Dual 10/100M Ethernet Ports (for iP-8447/8847)
- 4 Serial Ports (RS-232/485)
- Redundant Power Inputs
- Operating Temperature: -25 ~ +75°C



Introduction

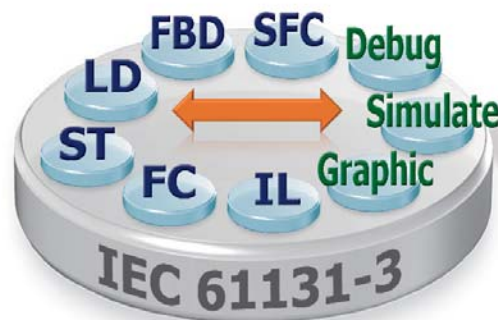
The **ISaGRAF iPAC-8000 Series (iP-8417/8817/8447/8847)** is the ISaGRAF SoftLogic PAC from ICP DAS. Each iP-8xx7 is equipped with an 80186, 80 MHz CPU running a MiniOS7 operating system, a variety of input/output ports (Dual 10/100 Base-TX Ethernet Ports for iP-8x47, one RS-232/485 port, one RS-485 port and two RS-232 ports) and a range of I/O slots (4/8) that can be used to integrate high performance parallel I/O modules (high profile I-8K Series) or serial I/O modules (high profile I-87K series). Users can also choose RS-485 Remote I/O modules (I-7000 series) or expansion units (RU-87Pn or I-87Kn) plugged with high profile I-87K serial I/O modules. Compared to I-8xx7, iPAC-8xx7 series is 2 ~ 4 times faster!

ISaGRAF Features

ISaGRAF is the most powerful SoftLogic package on the market, and is a PLC-like software suite application that supports IEC 61131-3 standard PLC programming languages (LD, FBD, SFC, ST, IL) and Flow Chart (FC). ISaGRAF can be used to execute applications generated by the ISaGRAF workbench on any ISaGRAF PAC.

The features of the ISaGRAF workbench Ver. 3.x include:

- IEC 61131-3 Standard Open PLC Programming Languages (LD, FBD, SFC, ST, IL) + Flow Chart (FC)
- Auto-scan I/O
- Online Debugging/Control/Monitoring, Offline Simulation
- Simple Graphic HMI



PAC Specifications

Models		iP-8417	iP-8817	iP-8447	iP-8847
System Software					
OS		MiniOS7 (DOS-like embedded operating system)			
Development Software					
ISaGRAF Software	ISaGRAF Ver.3	IEC 61131-3 standard			
	Languages	LD, ST, FBD, SFC, IL & FC			
	Max. Code Size	64 KB			
	Scan Time	2 ~ 25 ms for normal program 10 ~ 125 ms (or more) for complex or large program			
CPU Module					
CPU		80186, 80 MHz			
SRAM		512 KB		768 KB	
Flash		512 KB; with Write Protect Switch			
microSD Expansion		Yes (but ISaGRAF doesn't support)			
Dual Battery Backup SRAM		512 KB; data valid up to 5 years (for retain variables)			
EEPROM		16 KB			
NVRAM		31 bytes (battery backup, data valid up to 5 years)			
RTC (Real Time Clock)		Provides seconds, minutes, hours, date, day of the week, month, year			
64-bit Hardware Serial Number		Yes, for Software Copy Protection			
Watchdog Timers		Yes (0.8 second)			
DIP Switch		Yes (8 bits)			
Communication Ports					
Ethernet		-		RJ-45 x 2, 10/100 Base-TX (Auto-negotiating, Auto MDI/MDI-X, LED indicators)	
COM 0		Internal communication with the high profile I-87K series modules in slots			
COM 1		RS-232 (to update firmware) (RxD, TxD and GND); non-isolated			
COM 2		RS-485 (Data+, Data-) with internal self-tuner ASIC; 3000 V _{DC} isolated			
COM 3		RS-232/RS-485 (RxD, TxD, CTS, RTS and GND for RS-232, Data+ and Data- for RS-485); non-isolated			
COM 4		RS-232 (RxD, TxD, CTS, RTS, DSR, DTR, CD, RI and GND); non-isolated			
SMMI					
LED Display		Yes, 5-Digit			
Programmable LED Indicators		3			
Push Buttons		4			
Buzzer		-	-	Yes	
I/O Expansion Slots					
Slot Number		4	8	4	8
		Note: For High Profile I-8K and I-87K Modules Only			
Data Bus		8/16 bits			
Address Bus Range		2 K for each slot			
Mechanical					
Dimensions (W x L x H)		231 mm x 132 mm x 111 mm	355 mm x 132 mm x 111 mm	231 mm x 132 mm x 111 mm	355 mm x 132 mm x 111 mm
Installation		DIN-Rail or Wall Mounting			
Environmental					
Operating Temperature		-25 ~ +75°C			
Storage Temperature		-30 ~ +80°C			
Ambient Relative Humidity		10 ~ 90% RH (non-condensing)			
Power					
Input Range		+10 ~ +30 VDC			
Isolation		1 kV			
Redundant Power Inputs		Yes, with one power relay (1 A @ 24 VDC) for alarm			
Capacity		30 W	30 W	30 W	30 W
Consumption		6.7 W	7.2 W	6.7 W	7.2 W

ISaGRAF Specifications

Protocols (Note that certain protocols require optional devices)		
NET ID		8 bits DIP switch to assign NET ID as 1 ~ 255
Modbus RTU/ASCII Master		A max. of 2 ports: COM1~5. (To connect to other Modbus Slave devices.) (*) A max. of Modbus_XXX Function Block amount for 2 ports: 128.
Modbus RTU Slave		A max. of 2 ports: COM1 and one of COM2~3. (For connecting ISaGRAF, PC/HMI/OPC Server and HMI panels.)
Modbus TCP/IP Slave		Two Ethernet ports support Modbus TCP/IP Slave Protocol for connecting ISaGRAF & PC/HMI up to 6 connections. (for iP-8xx7 only)
User-defined Protocol		Custom protocols can be applied at COM1~20 using Serial communication function blocks. (*)
Remote I/O		One of COM2~4 supports I-7000 I/O modules, I-87K base + I-87K Serial I/O boards, or RU-87Pn + I-87K High Profile I/O boards as remote I/O. A max. of 64 I-7000/87K remote I/O modules can connect to one PAC.
Fbus		Built-in COM3 Port to exchange data between ICP DAS's ISaGRAF PACs.
Ebus		Used to exchange data between ICP DAS ISaGRAF Ethernet PACs via the Ethernet port. (LAN2: upper port of iP-8xx7 ONLY)
Send Email		Provide functions to send email to a max. of 10 receivers with a single attached file via the Ethernet port through internet. The max. of file size is about 488 KB. (for iP-8xx7 only)
SMS: Short Message Service		One of COM4~5 can link to a GSM Modem to support SMS. The user can request data or control the controller via a cellular phone. The controller can also send data and alarms to the user's cellular phone. (*) Optional GSM Modem: GTM-201-RS232 (850/900/1800/1900 GSM/GPRS External Modem)
Modem Link		COM4 can connect a general Modem. Supports PC to remotely download & monitor the controller.
MMICON/LCD		One of COM3 or COM4 supports ICP DAS's MMICON. The MMICON is featured with a 240 x 64 dot LCD and a 4 x 4 Keyboard. User can use it to display picture, string, integer, float, and input a character, string, integer and float.
Redundant Bus7000		Two ISaGRAF PACs can link to remote I-7000 & I-87K High profile I/O modules at the same time. Only one controller is active to control these Remote I/Os. If one is dead, the other one will take over the control of remote I/Os.
CAN/CANopen		COM1 or COM3~12 can connect to one I-7530 (converter: RS-232 to CAN) to support CAN/CANopen devices and sensors. One iP-8xx7 supports a max. of 3 RS-232 ports to connect a max. of 3 I-7530. (*) (FAQ-086)
FRnet I/O		Enable a max. of 4 pcs. I-8172W boards to be used to connect to FRnet I/O modules, such as FR-2057, FR-32R. (Max. 1024-ch. DI + 1024-ch. DO) (FAQ-082, 154)
FTP Client		Enable the FTP Client to upload files from the PAC to a remote FTP server on a PC. (FAQ-151)
Optional I/O Functions (Refer to the ISaGRAF PAC I/O Selection Guide for I/O Module list)		
PWM Output	High Speed PWM Module	I-8088W: 8-ch PWM outputs, software support 1 Hz~100 kHz (non-continuous), duty cycle: 0.1 ~ 99.9%
	DO Module as PWM	Optional DO Boards: I-8037W, 8041W, 8041AW, 8042W, 8050W, 8054W, 8055W, 8056W, 8057W, 8060W, 8063W, 8064W, 8068W, 8069W. (Relay Output boards cannot generate fast square wave) Support max. 8-ch for one PAC; Max. frequency: 500 Hz for OFF=1 & ON=1 ms. Output square wave: OFF: 1~32766 ms, ON: 1~32766 ms.
Counters, Encoder, Frequency	Parallel DI Counter	Optional I-8K DI boards: I-8040W, 8040PW, 8042W, 8046W, 8048W, 8050W, 8051W, 8052W, 8053W, 8053PW, 8054W, 8055W, 8058W, 8063W. Support max. 8-ch for one PAC; Max. count/frequency: 32-bit, 500 Hz; Min. pulse width > 1 ms
	Serial DI Counter	Optional I-87K DI boards: I-87040W, 87046W, 87051W, 87052W, 87053W, 87053W-A5, 87054W, 87055W, 87058W, 87059W, 87063W. Max. count/frequency: 16-bit (0~65535), 100 Hz.
	Remote DI Counter	All remote I-7000 & I-87K DI modules support counters. Max. count/frequency: 16-bit (0~65535), 100 Hz.
	High Speed Counter	Max. count/frequency for I-87082W: 32-bit, 100 kHz ; Max. count/frequency for I-8084W: 32-bit, 250 kHz
	Encoder	I-8093W: 3-axis Encoder Module, max. 1M Hz for quadrant input mode, max. 4M Hz for Pulse/Direction and CW/CCW input mode. (FAQ-112) I-8084W: 250 kHz max. , 4-ch encoder, can be Pulse/Direction, or Up/Down or A/B Phase (Quad. mode); Not support Encoder Z-index. (FAQ-100)
	Frequency	I-87082W: 2-ch, 1 Hz ~ 100 kHz; I-87088W: 8-ch, 1 Hz ~ 100 kHz; I-8084W: 8-ch, 1 Hz ~ 250 kHz;
Motion	Motion Control	Can be integrated with one I-8091W (2-axis) or two I-8091W (4-axis). Ethernet communication is also available when doing motion control.
* Note: The COM5 ~ COM20 ports are located in the expansion boards if they are installed in slots 0~7 of iP-8xx7.		

Ordering Information

iP-8417 CR	4 slots, Faster CPU, ISaGRAF based iPAC-8000 (RoHS)
iP-8817 CR	8 slots, Faster CPU, ISaGRAF based iPAC-8000 (RoHS)
iP-8447 CR	4 slots, Faster CPU, Dual Ethernet ISaGRAF based iPAC-8000 (RoHS)
iP-8847 CR	8 slots, Faster CPU, Dual Ethernet ISaGRAF based iPAC-8000 (RoHS)
iP-GUP-17000	Upgrade the iP-8xx1 to become iP-8xx7

Related Products

ISaGRAF Development Software	
ISaGRAF-256	ISaGRAF Workbench Software Ver.3 (256 I/O Tags) with one USB Dongle